



CERTIFICATE



DQS CFS GmbH (BRC CB No. 038) certifies that, having conducted an audit at

KARLKNAUER 
Beeindruckend anders

Karl Knauer KG

Zeller Straße 14
77781 Biberach
Germany

BRC Site Code: 1406959

meets the requirements set out in the

BRC GLOBAL STANDARD FOR PACKAGING AND PACKAGING MATERIALS

(Issue 5: July 2015)

and has been found to meet its requirements for category: High Hygiene.

Scope:

Production of folding cartons, shells and blanks made of cardboard, with and without PE coating, as well as gluing of composite lining film and transparent plastic film. Process steps: Offset printing, varnishing, laminating, stamping, embossing, and gluing (including window embossing). Product intended use food direct contact and non-food products.

Fields of audit: 02 - Paper making and conversion, 07 - Print processes

Voluntary modules of: None

Exclusions from scope: None

Achieved Grade: A

Audit programme: Announced

BRC Auditor No.: 038017

Date of audit	27.09.2018
Re-audit due date	from 01.09.2019 to 29.09.2019
Certificate expiry date	10.11.2019
Certificate registration no.	503915 BRC Pack5
Frankfurt am Main	07.11.2018



Deutsche
Akkreditierungsstelle
D-ZE-18402-01-00



DQS CFS GmbH
German Association for Sustainability

Dr. Sied Sadek
Managing Director

Certification Body: DQS CFS GmbH, August-Schanz-Straße 21, 60433 Frankfurt am Main, Germany

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If you would like to feedback comments on the BRC Global Standard or the audit process directly to BRC, please contact enquiries@brcglobalstandards.com or TELL BRC hotline +44 (0)20 7717 5959.

Visit the BRC Directory www.brcdirectory.com to validate certificate authenticity.

